

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**Nießing Anlagenbau GmbH**

**Marbecker Straße 74**

**46325 Borken / Germany**

Manufacturing sites see back page

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Umfassende Qualitätsanforderungen

**Certificate-No.: 07/204/1411/HS/3479/21**

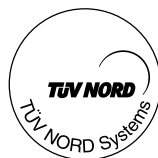
The range of validity and details of the inspection can be seen  
on the back page and in our report

No.: 8119708554

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**November 2024**



Hamburg, 08.03.2022

To verify the validity of the digital signature of the TÜV NORD Systems  
employee, the installation of the TÜV NORD GROUP root certificate is  
required: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

Liebscher

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Nießing Anlagenbau GmbH  
Manufact. sites Marbecker Straße 74, 46325 Borken  
Schwietering 14, 46348 Raesfeld  
Cert.-no.: 07/204/1411/HS/3479/21  
Date of issue: 08.03.2022

### 1 Product(s) of the manufacturer

Cylindrical steel fabrications (steel chimneys) according to EN 13084-7  
Structural components and steel structures until EXC3 according to EN 1090-2  
Pressure equipment

### 2 Product standards and other standards (see DIN EN ISO 3834-5)

DIN EN 1090-2, EN 13084-7, AD 2000 HP0, DIN EN 13480, DIN EN 13445  
DIN EN ISO 9606-1  
DIN EN ISO 5817  
DIN EN ISO 15613, DIN EN ISO 15614-1

### 3 Material groups (acc. to CEN ISO/TR 15608)

1.1, 1.2  $R_{eH} \leq 355$  MPa, 8.1, 8.2

### 4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa, 8.1
111 E Manual metal arc welding	1.1 $R_{eH} \leq 275$ MPa, 8.1
141 TIG Tungsten inert gas welding, manual	8.1
141 TIG Tungsten inert gas welding, fully mechanized	8.1
121 SAW Submerged arc welding, fully mechanized	1.1 $R_{eH} \leq 265$ MPa, 8.1, 8.2

### 5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Storck, Maik	IWT	Responsible welding coordinator S
Thesing, Philipp	IWE	Deputy welding coordinator C
Wilde, Tim	IWS	Support. welding coordinator B
Hadder, Thomas	EWS	Support. welding coordinator B

\* The level of knowledge complies with ISO 14731 B, S or C